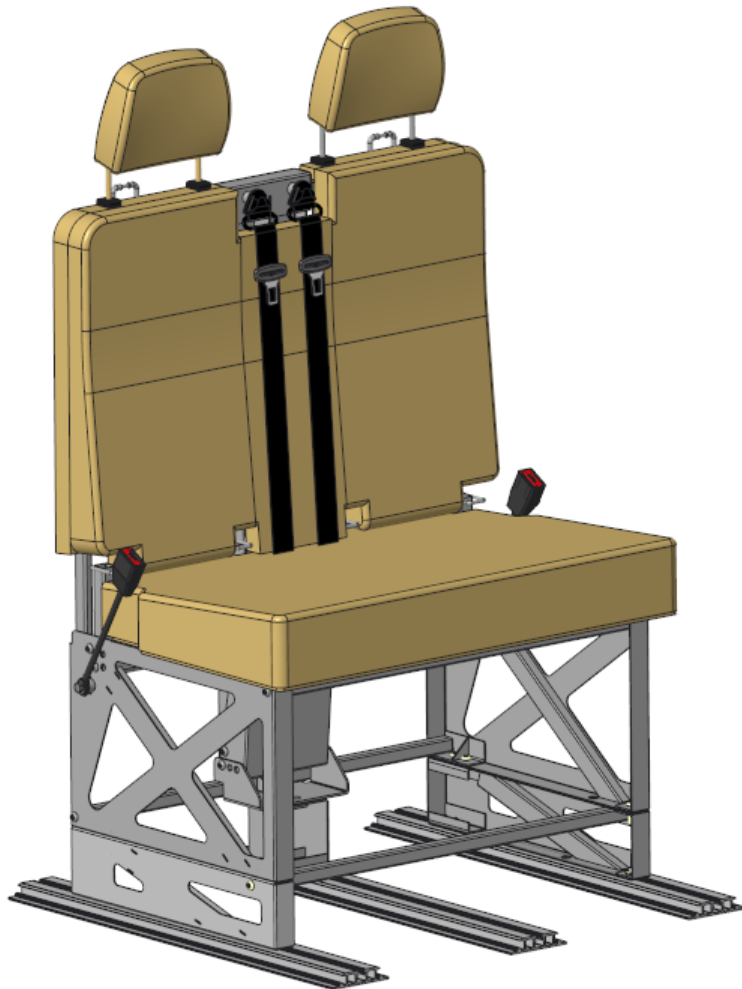
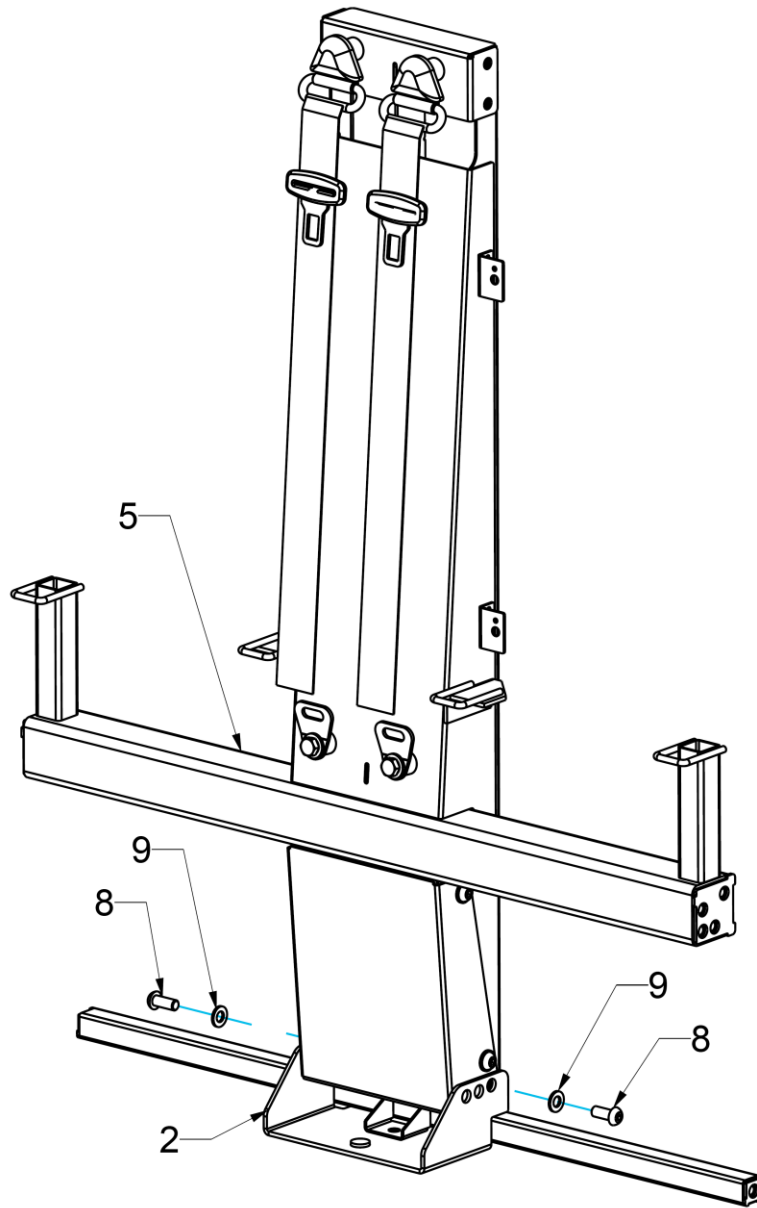


ASSEMBLY INSTRUCTION

OKBeeSAFE04T

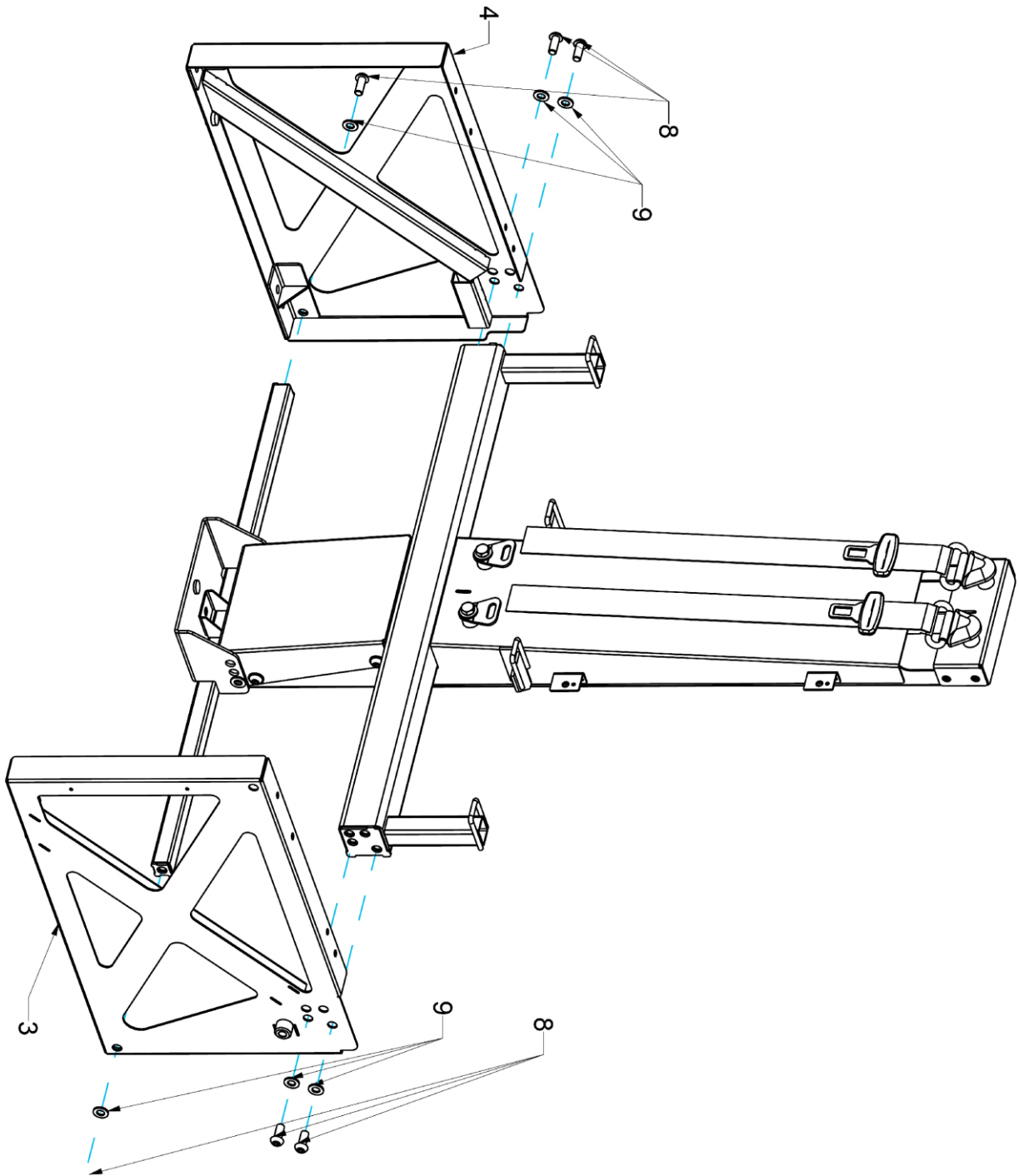


STEP 1



Tightening torque for screws: 65 Nm

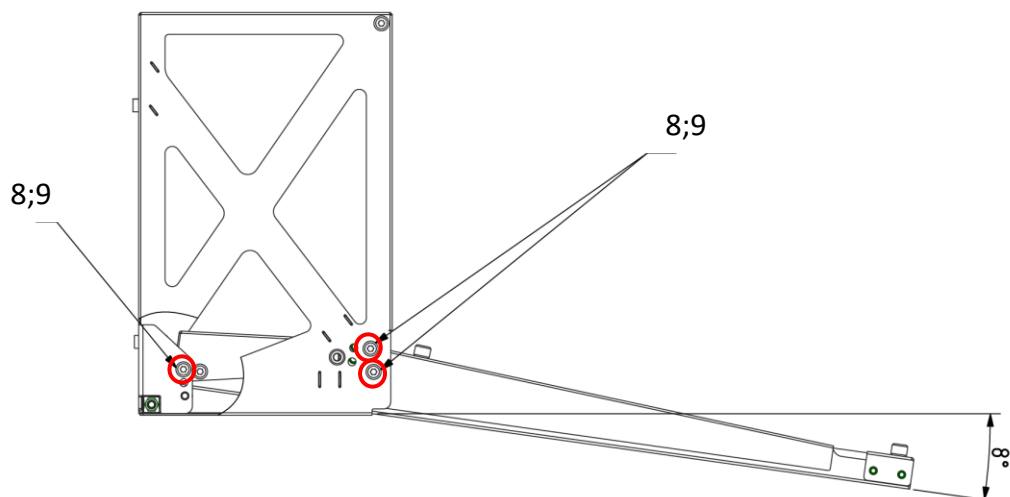
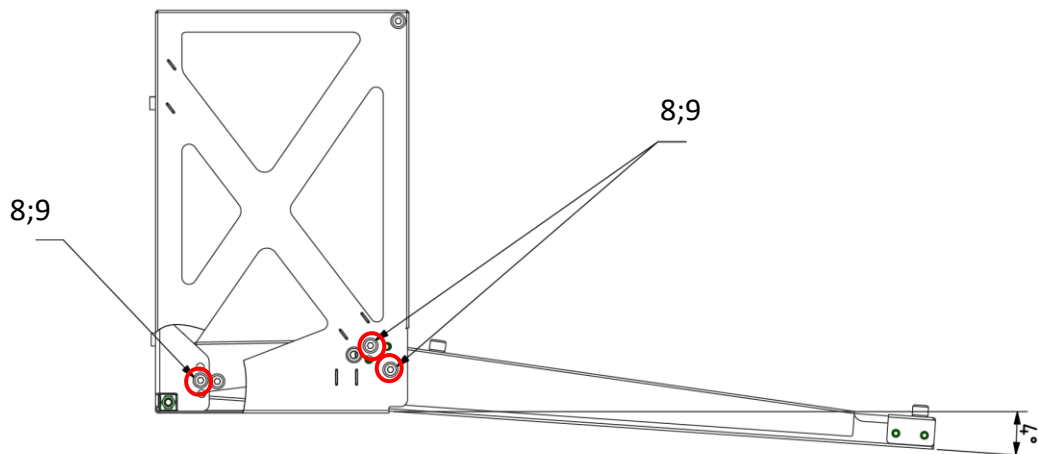
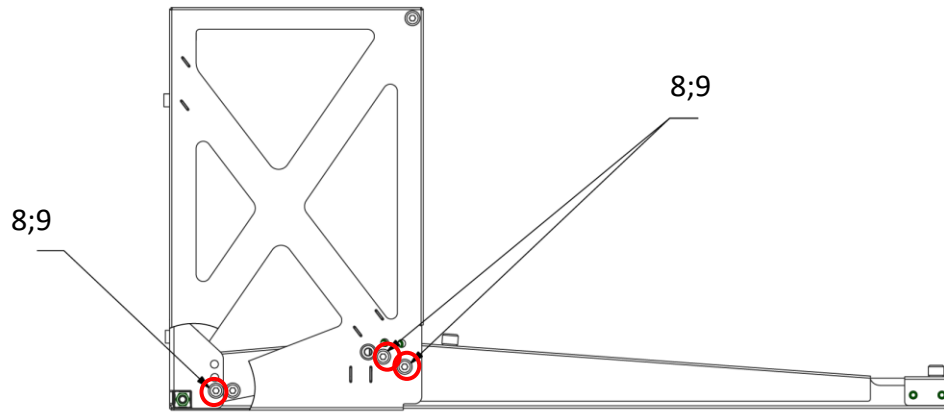
STEP 2



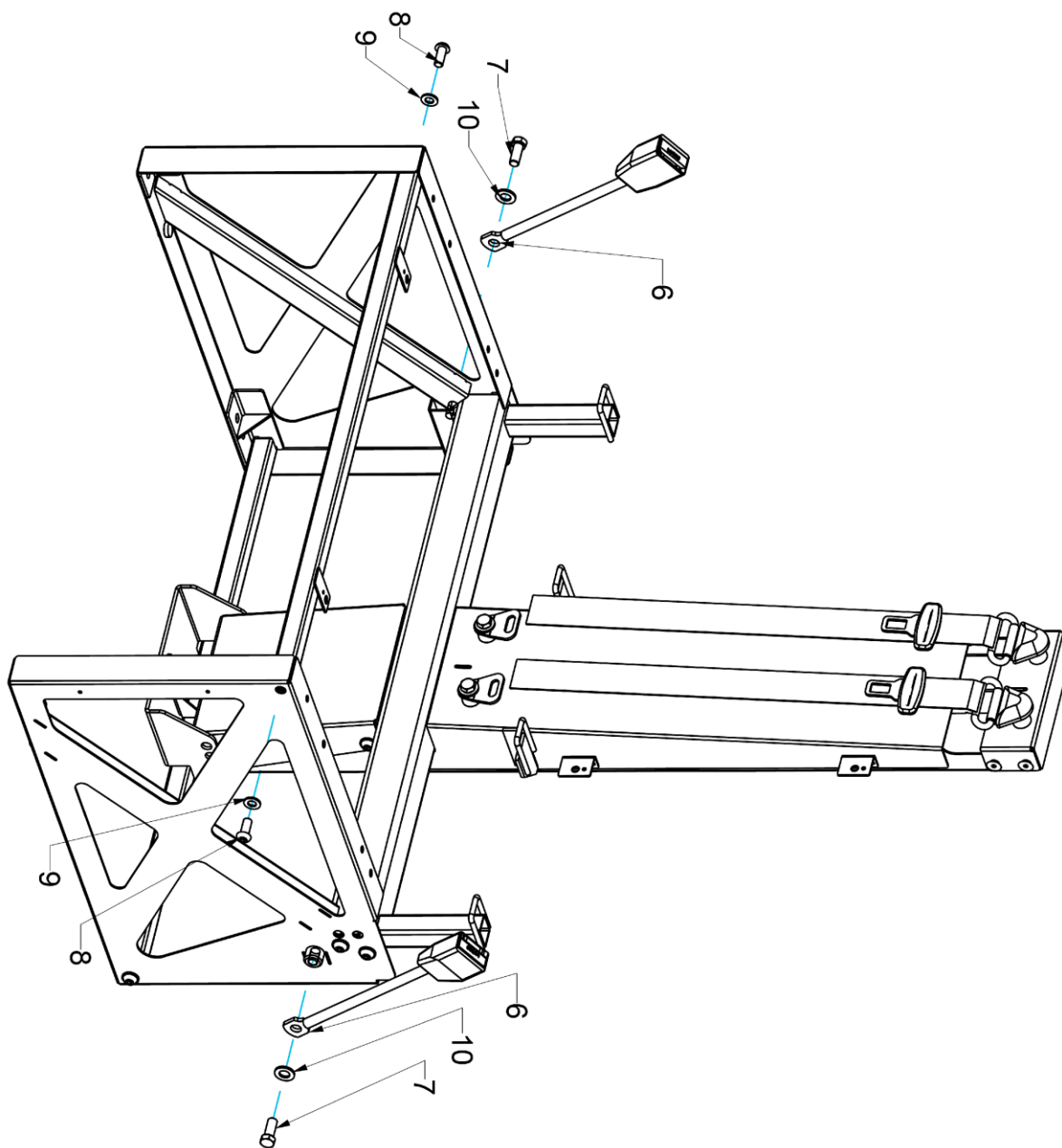
Tightening torque for screws: 65 Nm

STEP 3

Adjust one of 3 possible backrest angles by choosing fixation holes



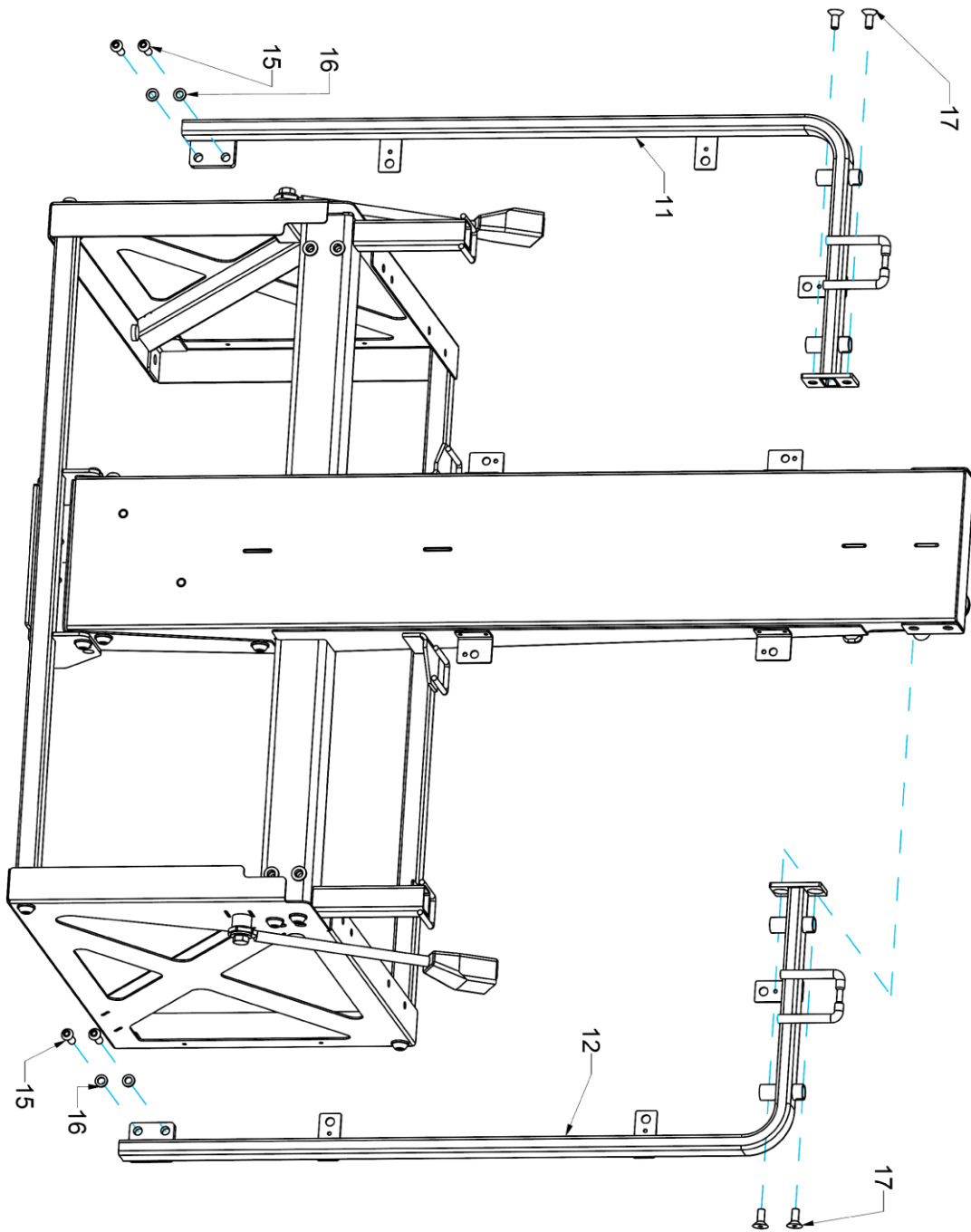
STEP 4



Tightening torque for screws: 65 Nm

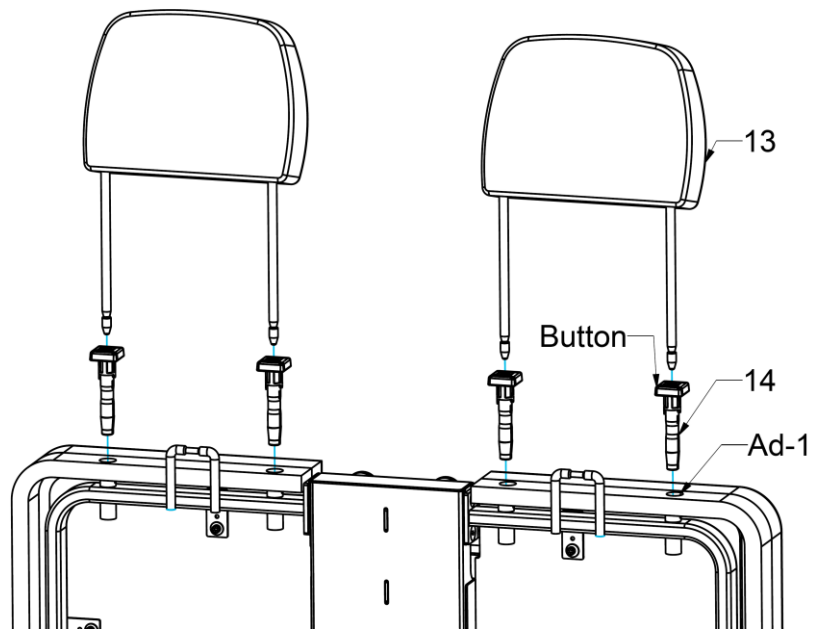
ASSEMBLY OF OPTIONAL EQUIPMENT

STEP 1

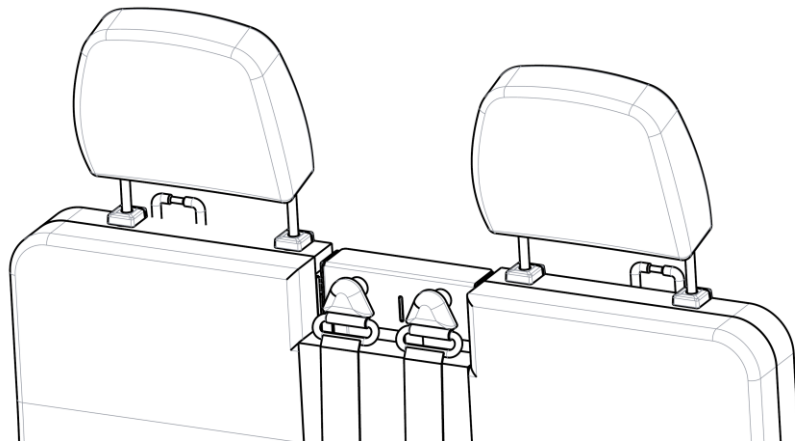


Tightening torque for screws: 23 Nm

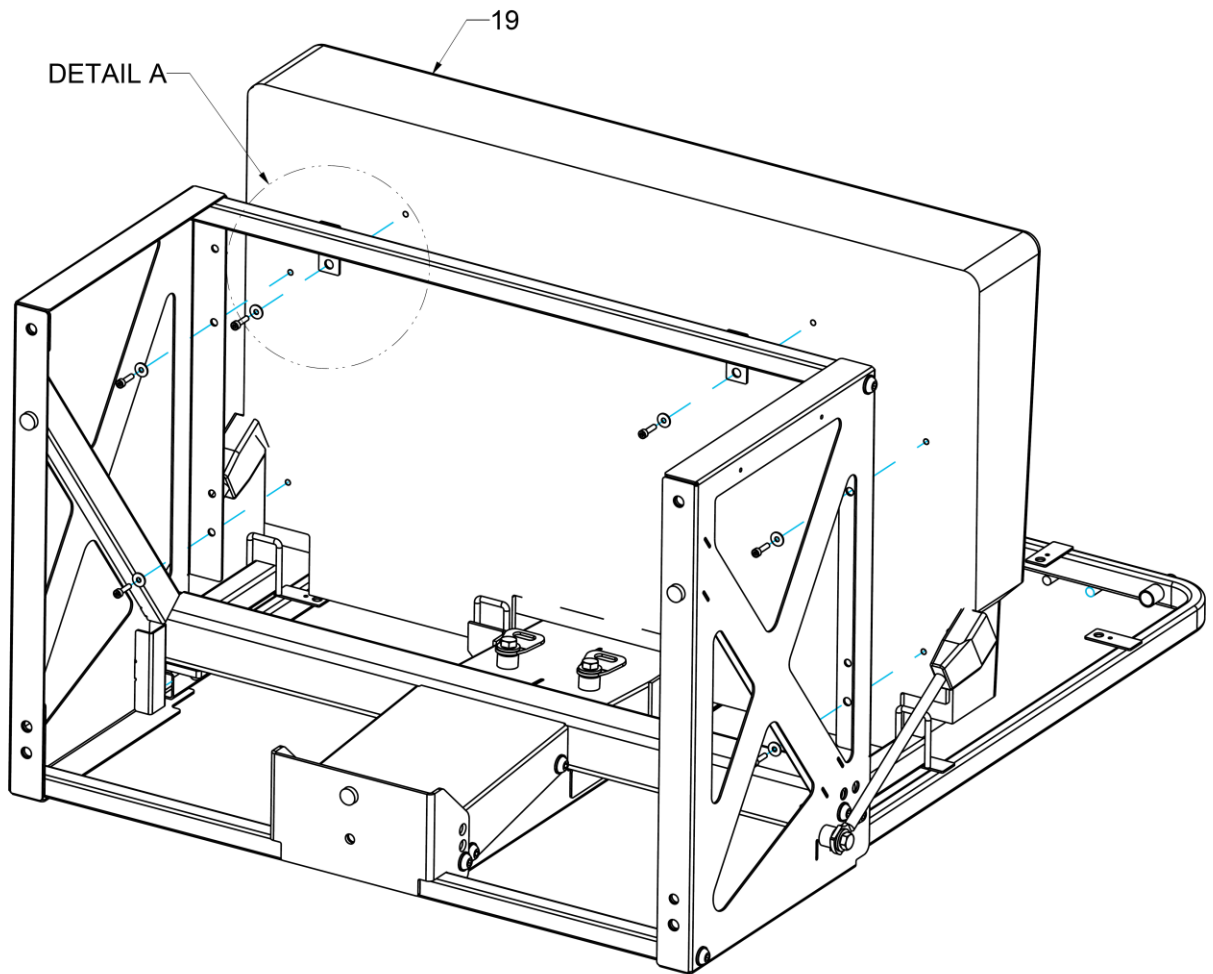
STEP 2



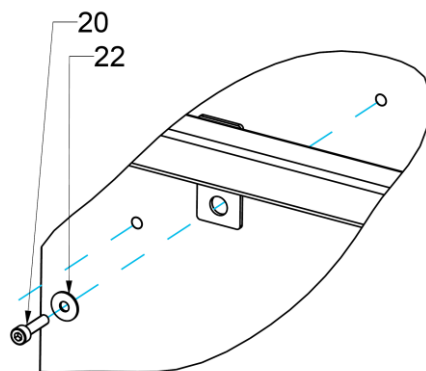
Ad-1. Cut holes for headrest sleeves



STEP 3

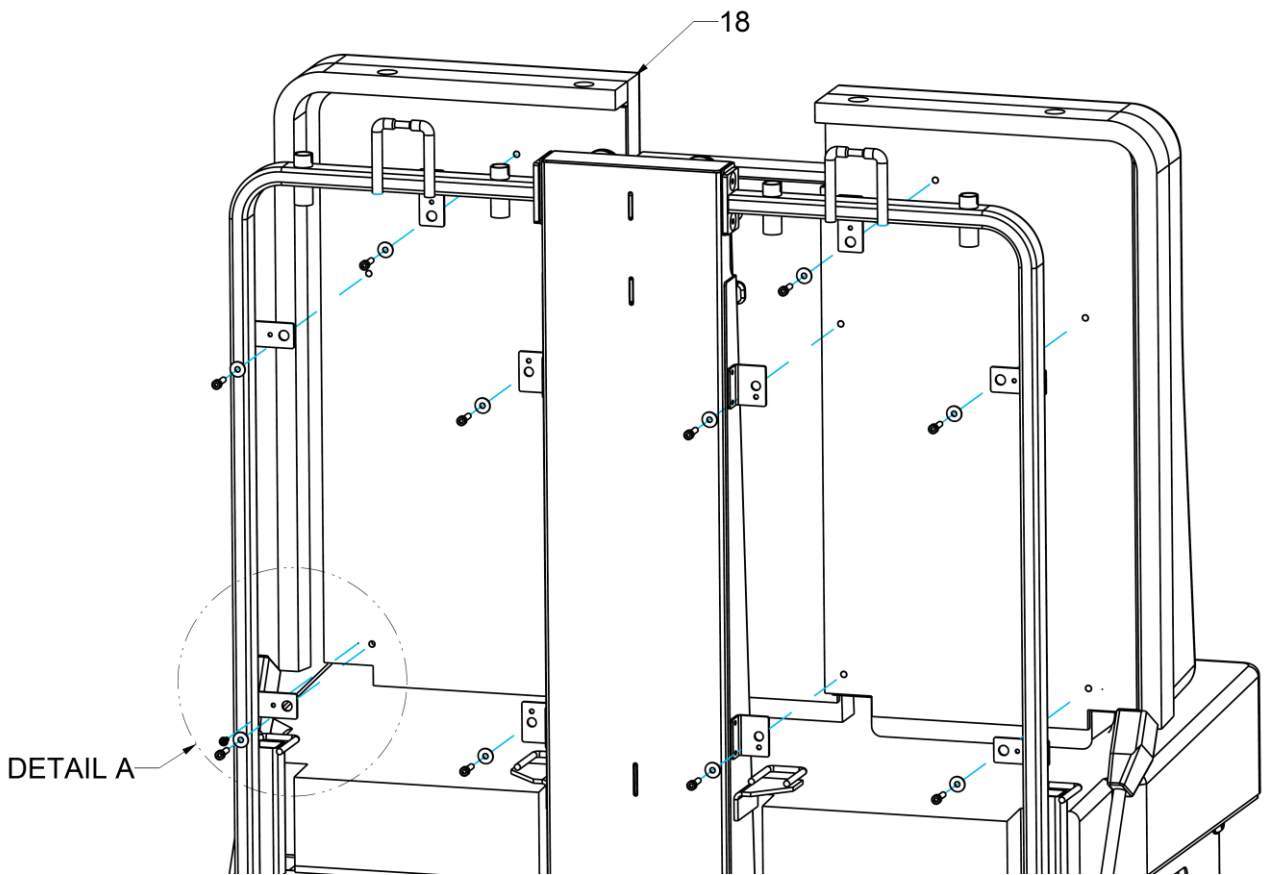


DETAIL A

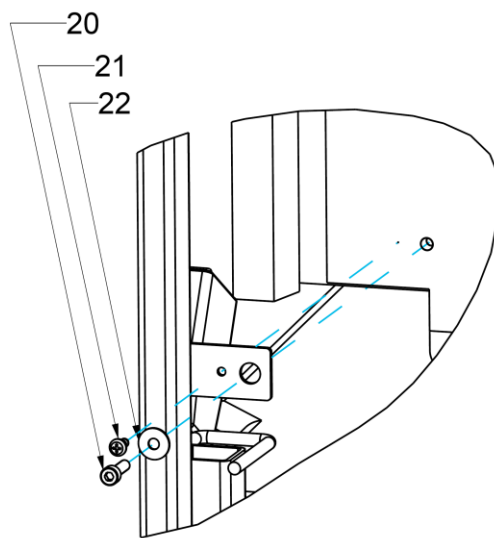


Tightening torque for screws: 5 Nm

STEP 4

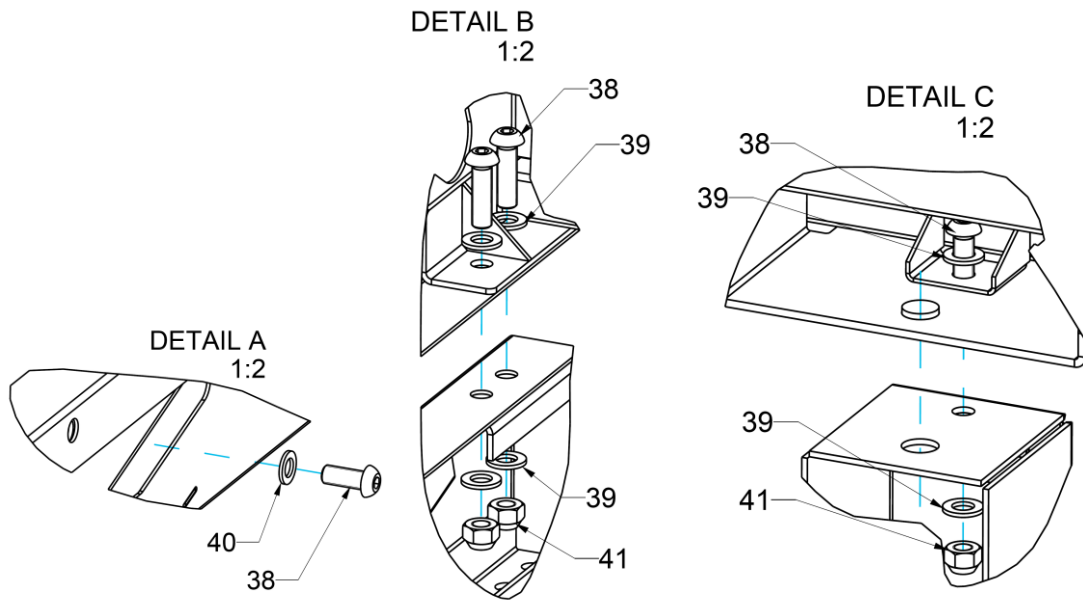
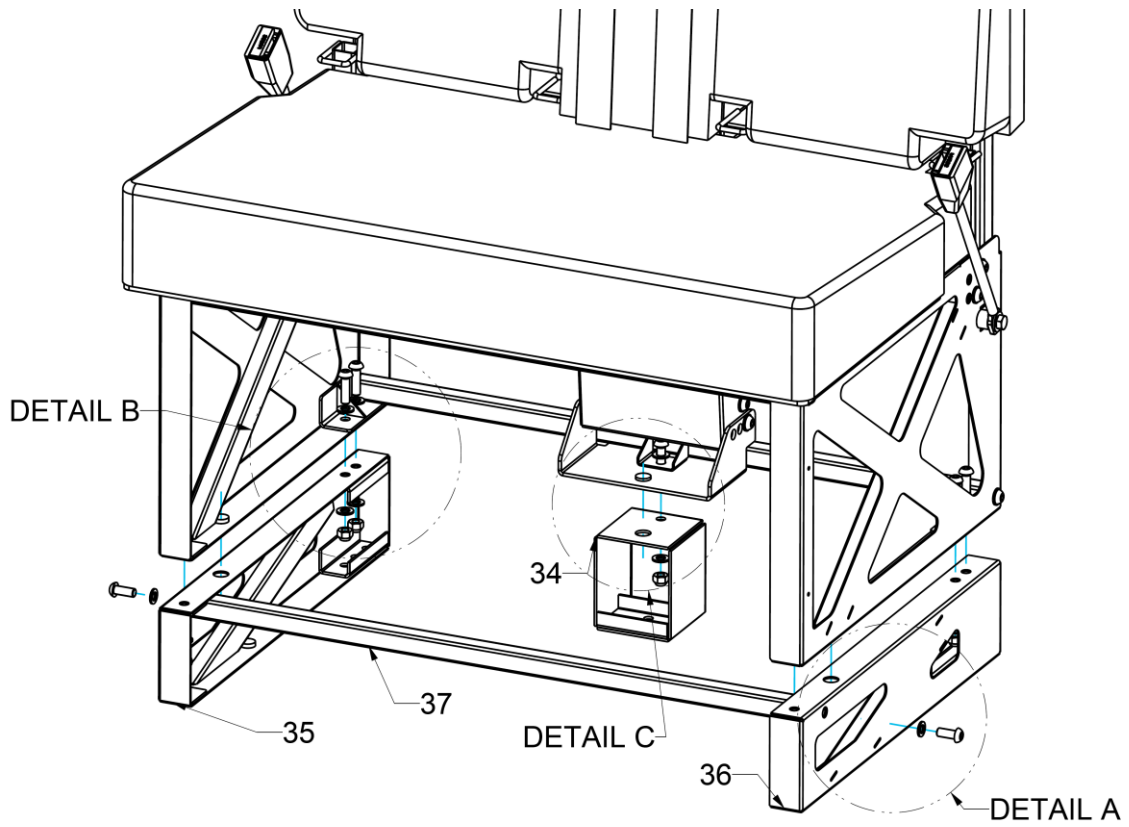


DETAIL A



Tightening torque for screws: 5 Nm

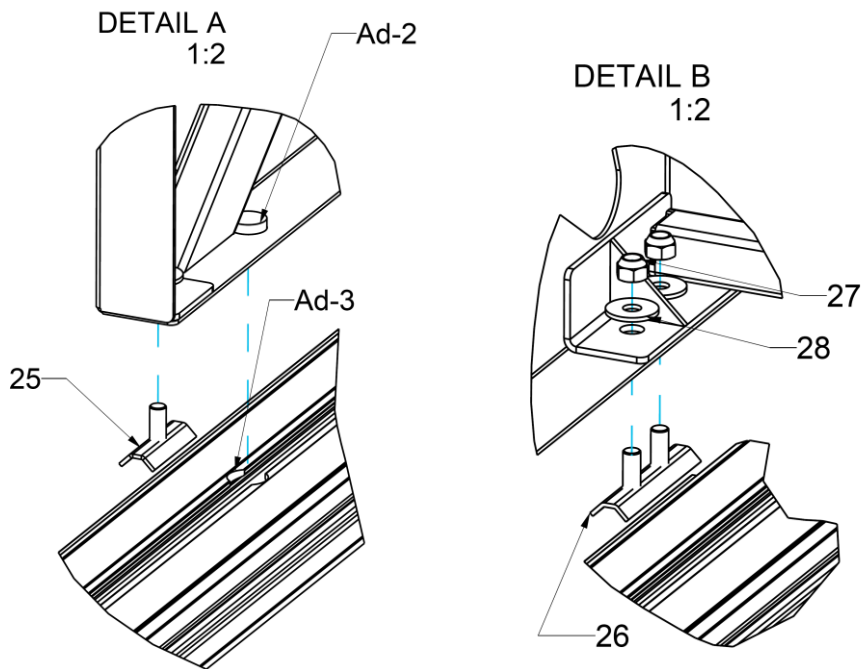
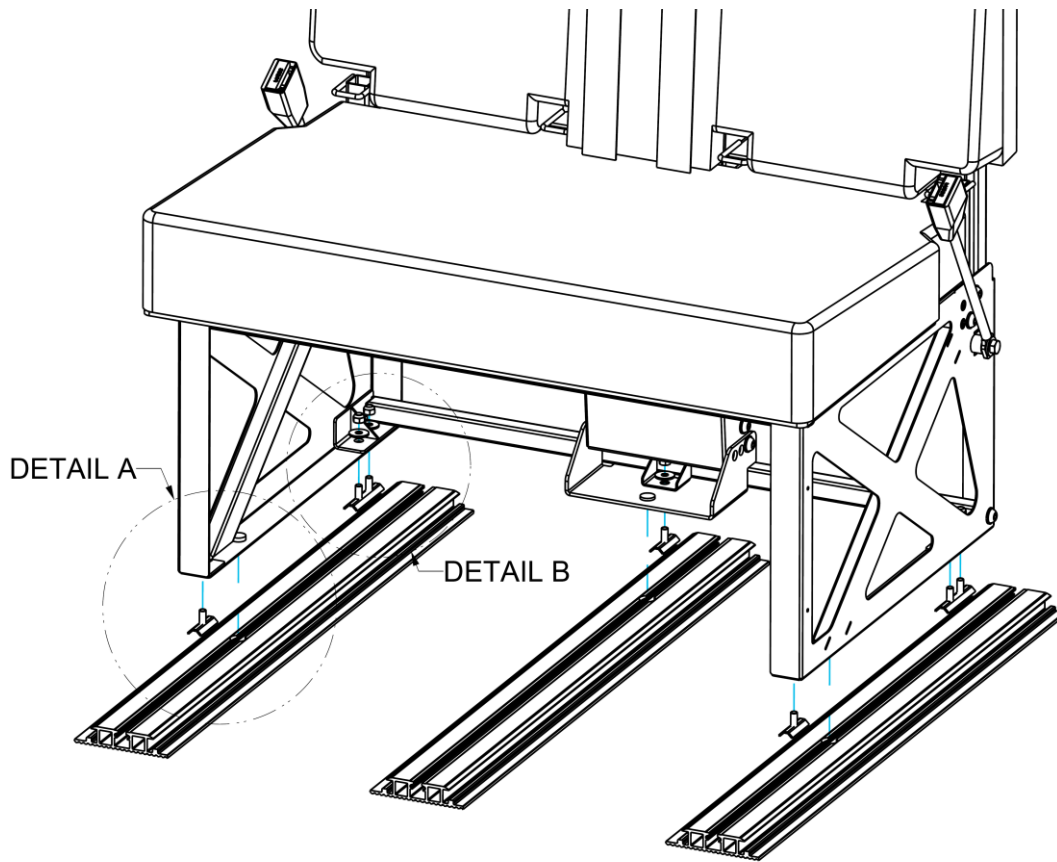
STEP 5



Tightening torque for screws: 65 Nm

FIXATION TO THE ALUMINIUM RAILS

WITHOUT HEIGHT ADJUSTER

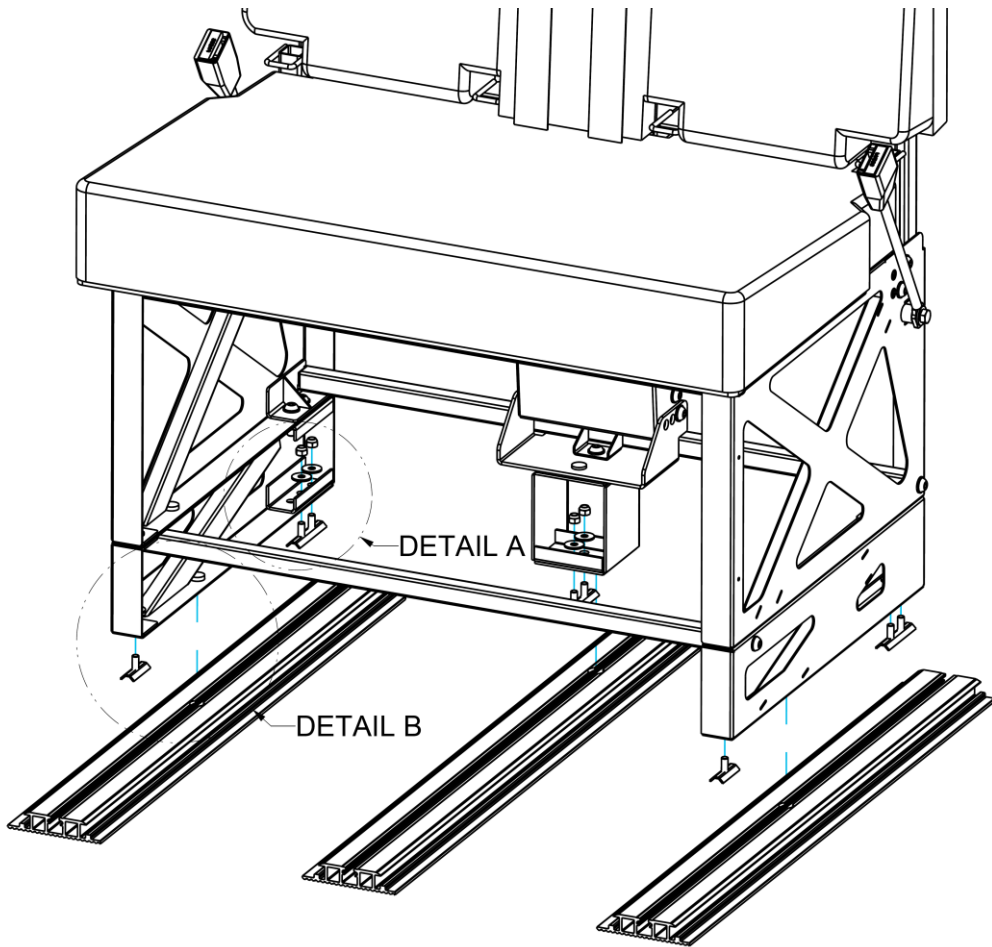


Tightening torque for screws: 27 Nm

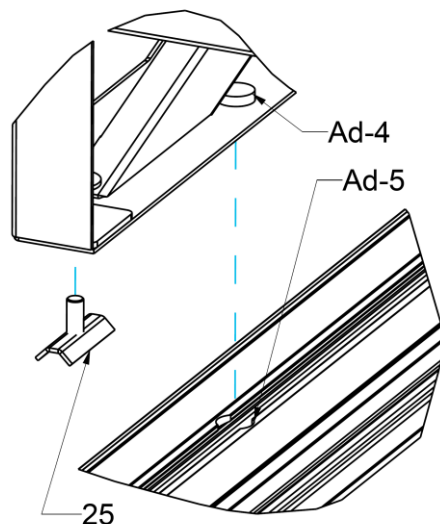
Ad-2. Locking pin

Ad-3. Hole for locking pin

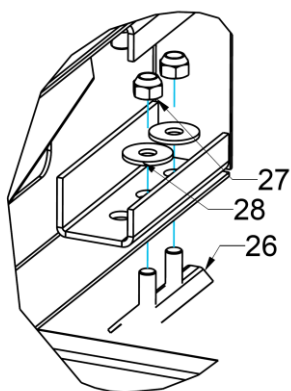
WITH HEIGHT ADJUSTER



DETAIL B
1:2



DETAIL A
1:2



Tightening torque for screws: 27 Nm

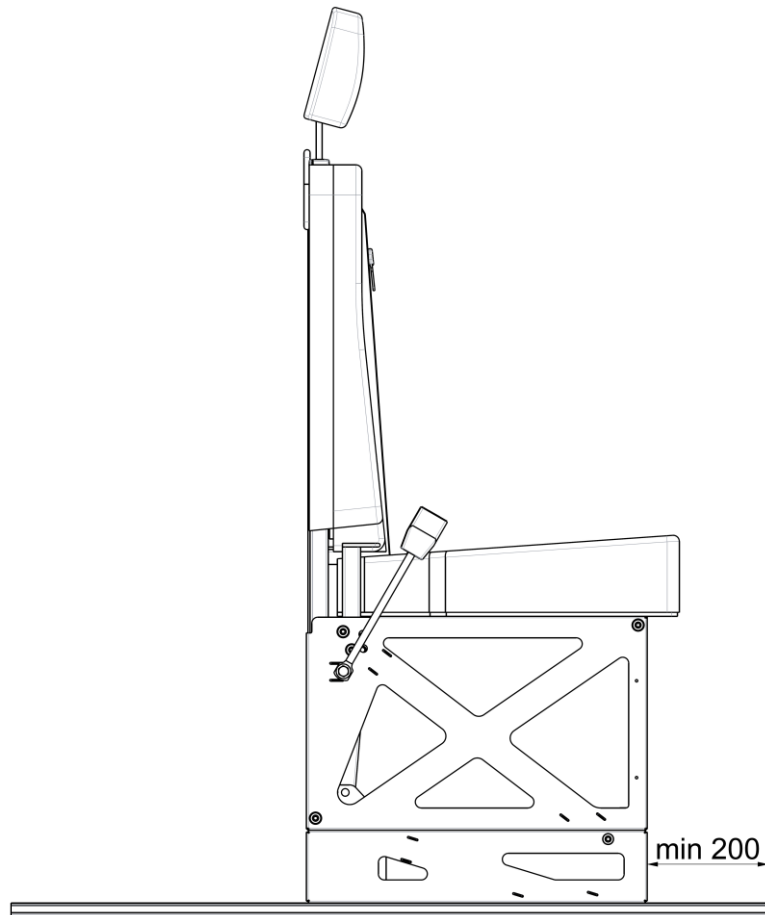
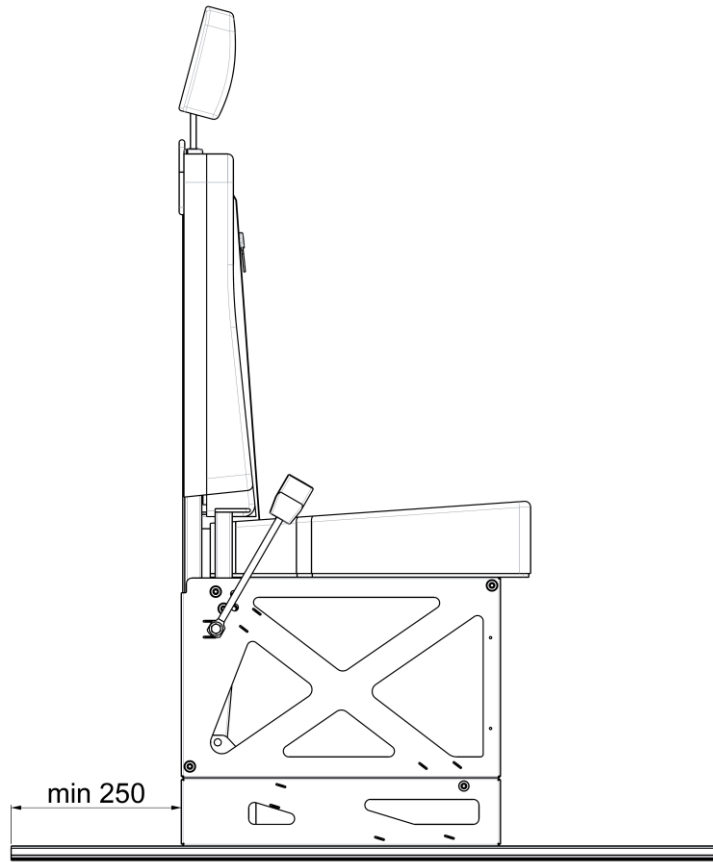
Ad-4. Locking pin

Ad-5. Hole for locking pin

NON STANDARD POSITIONING IN THE ALUMINIUM RAILS

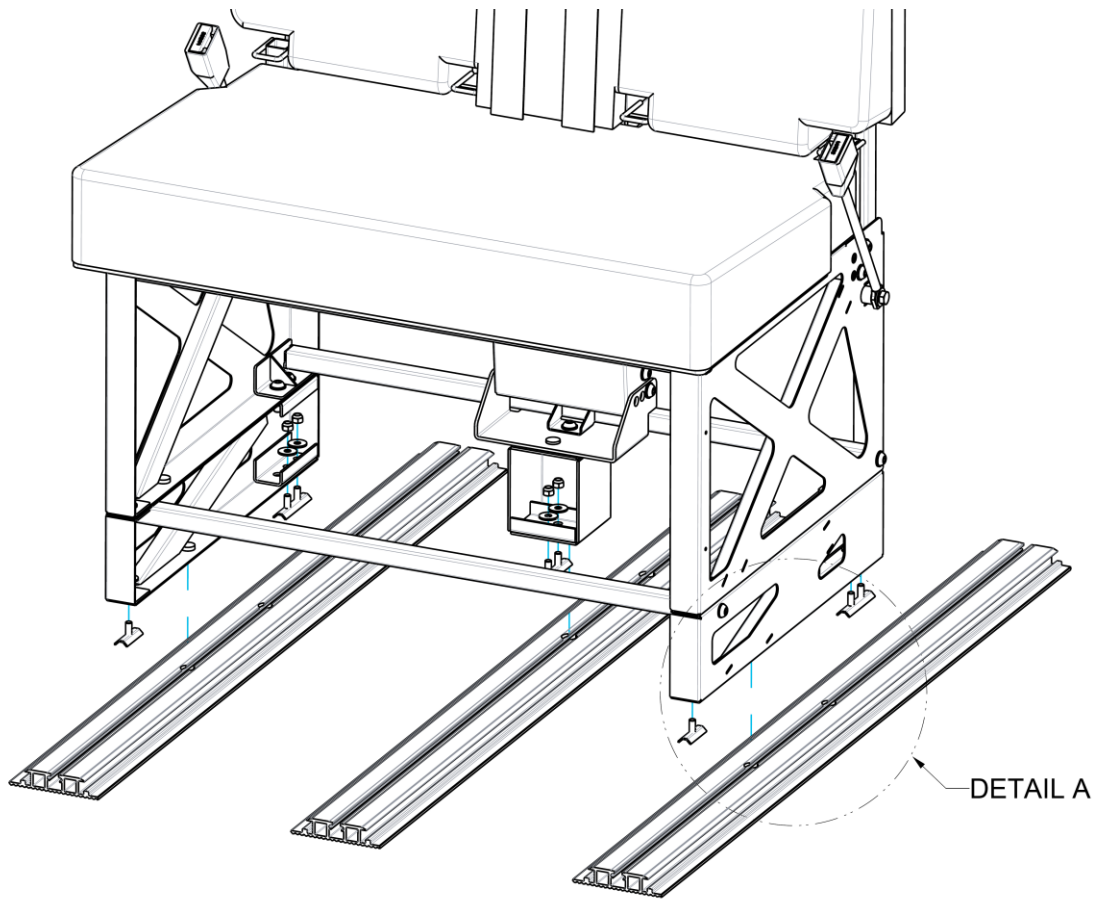
STEP 1

Keep both of below positioning conditions:

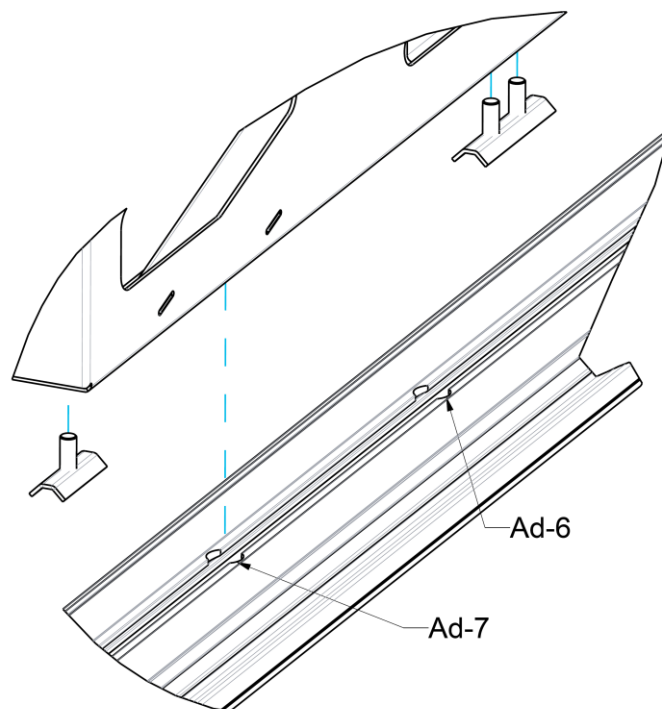


STEP 2

Drill a new $\varnothing 20$ holes in the aluminium rails, according to the new position of the positioning bolts.



DETAIL A



Ad-6. Hole for locking pin in standard position
Ad-7. Hole for locking pin drilled in customized position